

PRESSMATE FEEDER TIMING INSTRUCTIONS

To time the Pressmate feeder, we turn the Drive Shaft with an allen wrench until the front Clampheads are closest together plus a few (approx. 5) degrees. The left side cam should be positioned in the notch (dwell), cutting off all air to the Clampheads.



As the left side cam is rotated out of dwell, the front Clamphead will “grab” the material and push it forward. The right side cam will travel on the large half. When the cam reaches the grooved area, the front Clamphead will release and the rear Clamphead will “grab” the material and pull it forward.

